



Dart Aerospace Ltd.
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D2236

Job Sheet 199485



Part No: D2236

Job Qty: 8 pcs

Part Name: Lid Rib



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/26/19

Job Tracking No:

Due Date: 9/13/19

Created By: Jennifer Renwick

Type: Stock

Description:

Note: DWG REV C IPP REV:A 12.11.28 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	Sign-off
100	Large Fab - Basket - 1	8 pcs		9/13/19	0.00	2.00	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
110	QC 5	8 pcs		9/13/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		



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Container No: S210547



Part: D2236

Job No: 199485

Serial No/Batch: S210547

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/30/19

Plex 8/26/19 8:47 AM Dart.Renwick.Jennifer

120 Packaging 3-1 - Stock - B4B 8 pcs	9/13/19	0.00 0.00	QC 5 - 40	AUG 30 2019
			QC 5 - 61	
			QC 5 - 81	
			Packaging 3 - 1 - B4B	
			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B	
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	
			Packaging 3 - 6 - B4B	
			Packaging 3 - 7 - B4B	
			Packaging 3 - 8 - B4B	
			Packaging 3 - 9 - B4B	
			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	
			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	
			Packaging 3 - 25 - B4B	
			Packaging 3 - 26 - B4B	
			Packaging 3 - 27 - B4B	
			Packaging 3 - 28 - B4B	
			Packaging 3 - 29 - B4B	
			Packaging 3 - 30 - B4B	
			Packaging 3 - 31 - B4B	
			Packaging 3 - 32 - B4B	
			Packaging 3 - 33 - B4B	
			Packaging 3 - 34 - B4B	
			Packaging 3 - 35 - B4B	
			Packaging 3 - 36 - B4B	
130 QC 21 - SA 8 pcs	9/13/19	0.00 0.00	QC 21 - SA - 21	AUG 30 2019
			QC 21 - SA - 70	
			QC 21 - SA - 53	

Part Op 100 - (Fabricate per Drwg) 1- Pick D3166-3 and cut use DT8303

Descriptions: 110 - QC5- Inspect part completeness to step on W/O

120 - (Identify as per dwg & Stock Location:) LOCATION : WA004

130 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D3166-3	Basket Hoop	2 pcs (.25 ea)	100-Large Fab - Basket - 1	5195797

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Basket - 1	D3166-3	2	11	0

1	Part Specifications
Specifications could not be found.	

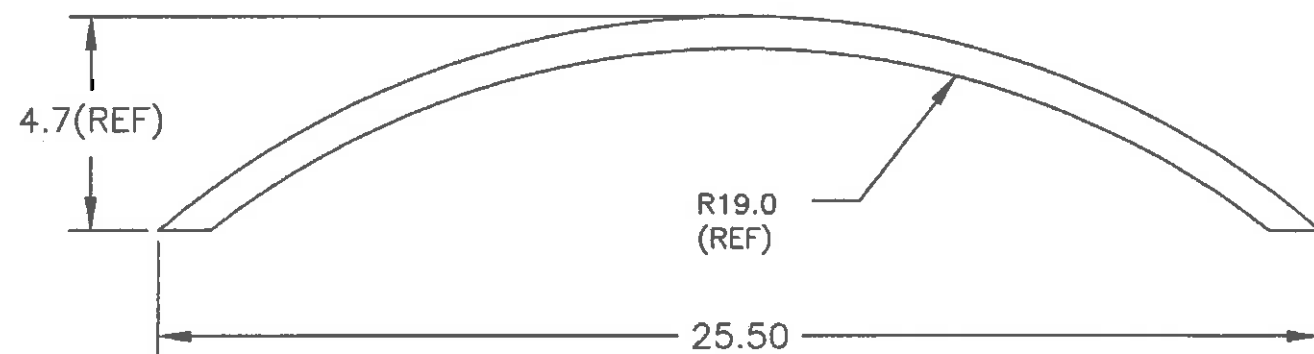
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DESIGN BW	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D2236	REV. C SHEET 1 OF 1
DATE 05.06.07		TITLE LID RIB	SCALE 1:4
A	94.05.30	NEW ISSUE	
B	94.12.16	LID	
C	05.06.07	UPDATE NOTES,CHANGE RADIUS TO 19.0	

RELEASED

05-08-19 #



D2236

D2236 LID RIB

- 1) MAKE FROM D3166-3 BASKET HOOP
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) ALL TOLERANCES AER PER DART QSI 018 UNLESS OTHERWISE NOTED

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